

P.O.Box 498
 Granite Quarry,N.C.28072
 1-704-279-5526 local

CAL CRU COMPANY SCREEN PRINTING PRICES & CONDITIONS

Net Prices
 Effective
 Feb 1, 2008

or 1-800-476-9944 nationwide
 customer service ext.'s 255, 256, 239
 Fax:1-704-279-8205
 E-Mail calcru@mindspring.com
www.calcru.com

Number of colors in design (add 1 color if flashcured to total)

Regular Print Charges

Quantities to print per design and setup		1 Color price per		2 Color price per		3 Color price per	
in dozens	or each	Dozens	Each	Dozens	Each	Dozens	Each
Min 3-12	36-155	\$13.20	\$1.10	\$14.40	\$1.20	\$15.60	\$1.30
13-24	156-299	\$11.76	\$0.98	\$12.00	\$1.00	\$12.60	\$1.05
25-49	300-599	\$10.56	\$0.88	\$10.80	\$0.90	\$11.40	\$0.95
50-100	600-1211	\$9.96	\$0.83	\$10.32	\$0.86	\$10.56	\$0.88
101-600	1212-7211	\$9.60	\$0.80	\$9.84	\$0.82	\$10.08	\$0.84
601 & over	7201+	Get Quote		Get Quote		Get Quote	

Quantities to print per design and setup		4 Color price per		5 Color price per		6 Color price per	
in dozens	or each	Dozens	Each	Dozens	Each	Dozens	Each
Min 10-12	120-155	\$16.80	\$1.40				
13-24	156-299	\$13.80	\$1.15				
25-49	300-599	\$11.28	\$0.94	\$14.40	\$1.20	\$16.80	\$1.40
50-100	600-1211	\$10.80	\$0.90	\$12.60	\$1.05	\$14.40	\$1.20
100-600	1212-7211	\$10.32	\$0.86	\$11.40	\$0.95	\$12.60	\$1.05
601 & over	7201+	Get Quote		Get Quote		Get Quote	

Second Side If the same print is used on the front and back then use the prices based on the total quantity of prints-not shirts. If not the same print, then treat the print price based on number of colors.

Art & Screens Charges \$35.00 per color (16 "X 14") unless it is flashcured then add \$15 for additional screen which serves as the underlay for the flash process.

Add'l art charges may apply for 4 color process

If art to be sent electronically, please be PC compatible (.bmp, .tif, .jpg or coreldraw.

Prefer minimum dpi of 300. Files compressed in Winzip. No larger than 2 meg please.

PMS Color match(per color)- \$45 Samples \$75 @ hour Color Change--\$15 per color

Four Color Process Add \$3.60 per dozen. Minimum of 24 dozen

Exact # of Shirts- \$20 per order

Other services	Per dozen	Piece		Per dozen	Piece
Glitter or Fluorescent ink	\$0.84	0.07	**Print on pocket (1 color)	\$6.00	\$0.50
Cystalina Inks	\$1.44	0.12	**Print on sleeves (1 color)	\$6.00	\$0.50
Puff Ink	\$2.40	0.2	**Print on shorts (1 color)	\$6.00	\$0.50
Smears	\$2.40	0.2	Fleece goods	\$3.60	\$0.30
*Flash Curing	\$4.20	0.35	Cool Max T's add on	\$9.00	\$0.75

The above are add-ons to regular print prices in top section.

*Flash curing is a process that prevents dark color material from showing thru the design. Normally this is a white underlay that the rest of the design is printed over. See additional screen charge of \$15.

** May incur additional pallet changing charges if total printed is less than 288 pc.

Reorders- a \$15 per color resetup charge. For designs that are flashcured- \$30 for first color
 There is a credit of 1 screen (\$15) for each 6 doz ordered.

Delivery- 10 to 14 working days from the time the artwork and screens are ready.

Terms- Net 30 days to credit approved accounts,all others require a 50% deposit. Balance is C.O.D.

See reverse for embroidery and polybagging charges

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Granite Knitwear dba Cal Cru

Embroidery information

Also hang tags and polybagging services

Net Prices

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Tape Fee: \$35 minimum per design. First 6M stitches \$18 per thousand. Over 6M- \$15 per thousand
Add'l charges apply to transfer via e-mail or disk Please use tajima .dst format.

Embroidery fees

Stitch count	Quantity each					
	36 -71 pc	72-143	144-287	288-575	576-1199	1200 and up
up to 2000	\$3.31	\$2.45	\$2.11	\$1.75	\$1.57	\$1.40
2001-3000	\$3.49	\$2.63	\$2.28	\$1.92	\$1.75	\$1.57
3001-4000	\$3.68	\$2.80	\$2.45	\$2.19	\$1.92	\$1.75
4001-5000	\$3.85	\$2.97	\$2.63	\$2.36	\$2.11	\$1.92
5001-6000	\$4.04	\$3.15	\$2.80	\$2.53	\$2.36	\$2.19

Additional stitches from 6m to 10m will cost twenty cents per thousand. Over 10k higher rates apply.

Example: 8000 stitch design, 144 pcs. \$2.80 + .40 = \$3.20

Pricing does not apply to full front or back designs.

Samples One swatch or sample is provided for approval
Additional samples charged at double the production rate, or \$25, whichever is higher

Production time Design digitized--> two to three weeks (this time can be saved if disc or tape is already available). Expedited service- 2 day-35%, 3 day-25%
Actual Embroidery---> 12 days. (we may require the customer to sign off on)
a swatch prior to production. Rush jobs available. 1 day add 50%, 2 day 35%
Spoilage allowance is 2% or one garment whichever is greater.

Additional Services

Hang Tags - We charge \$.84 per dozen(.07 ea) to apply customer supplied hangtags.

Polybagging

Type	Cost	Garment	poly bag size in CM
Individual Poly bagging-	\$1.92 per doz (.16 ea)	Adult tee- sizes S-5x	26.04 x 36.83
		youth fleece XS-L	"
		Adult Fleece S & M	"
		youth tees	special order
		Adult fleece L-2x	33.66 x 33.66
6 shirts per bag	\$1.68 per doz (.14 ea)	Adult T's S-2x	33.66 x 33.66
		Adult t's 3X- 5X	38.10 x 52.07
		youth Fleece M-L	33.66 x 33.66
		youth Fleece XS-S	?
		youth T's M-XL	33.66 x 33.66
		youth tees XS & S	26.04 x 36.83
12 shirts per bag	\$1.44 per doz (.12 ea)	Adult T's S-2x	38.10 x 52.07
		Adult t's 3X- 5X	2 bags 38.10 x 52.07
		youth T's & fleece	38.10 x 52.07

Shirts are folded in a square. Approx. 9" x 12"

For more information go to www.calcru.com/terms.html or contact customer service

Since 1968, we have been producing quality knit products here in the USA. We greatly appreciate your business!